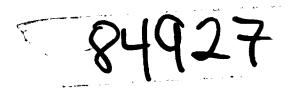
Work Order 1 May-29-12 1:09:33		*84919*									Page 1
Revision ID:	09-669-014 dtube RH		Accept	*N	1900	040	100)* s	Setup Sta		NS1* NS2*
Start Date: 29/ Required Date: 16/ Reference:	05/2012 Start Qty: 1.00 07/2012 Req'd Qty: 1.00	*1* *1*			Cust Item l Customer:	ID:				•	
Approvals: Pr	ocess Plan: MLJ	Date: 12/05/30	> Tooling:	-	D:	ate:	. .	F	Run Sta	art *	VR1*
	C:	Date:	SPC (Y/N):			ate:			St	op *	VR2*
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours		Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Numb	_
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D209-669-014 DSI 9450	Rev B Rev A	lacksquare	2 A2 }	1 717							
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Quality Control

QC21- Final Inspection - Work Order Release

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Work Order ID: 84919

84919

Parent Item:

D209-669-014

D209-669-014

Parent Item Name: Skidtube RH

Start Date: 29/05/2012

Required Date: 16/07/2012

Start Qty: 1.00

Required Qty: 1.00

Comments:

New IPP 08.02.13 new issue EC, verified by:DD

IPP Rev:B 08-05-20 chg QTY of D2570 DD verified by:

	·		eo eng Qii oi B	2370	DD vermed t	٠,٠								
	Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
,	D209-669-043		Manufactured	No			110	Each	2.0000	1				
>	*D209-669	9-043*								**	8	492	2	
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ζ	Saddle RH										<u> 1</u> 8849	137	<u></u>	Pa
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	D2918-2		Manufactured	No			110	Each	1.0000	2	2			
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				119798		30					
				121584		72					
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_ *D2570* > Bushing								**	B82	412 514	
			Locatio	<u>n</u>	Lo	oc Qty	Loc Code				
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Parent Item Name: Skidtube RH		l .	1709-nn9-	() 14		St	art Date	29/05/2012	Required Dat	e: 16/07/2012
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Work Order ID: 84919 Parent Item: D209-669-014 Parent Item Name: Skidtube RH			4919* 209-669-0	ገ14*			tart Date: 2	29/05/2012	Required Date: 16/07/2012 Required Qty: 1.00
*AN960JD416 NAS1149D0463J *AN960.ID416* Washer	Purchased	No		110	Each	30.0000	32 **	32	M121912 S
			Location ST351 116289 119097		30 10 20	Loc Code			- - - 0
D2929 *D2929* Spacer	Manufactured	No	<u>Location</u> ST021	110 <u>L</u> a	Each c Oty 86	86.0000 <u>Loc Code</u>	**	2 .	
D2930 *D2930* Spacer	Manufactured	No	53564	110	86 Each	102.0000	2 **	2	
D3405-041	Manufactured	No	Location ST021 53563	<u>Lo</u> 110	c Qty 102 102 Each	Loc Code 6.0000		2	- - •
D3405-041 Lug Assembly	Manufactured		<u>Location</u>		c Oty	Loc Code	**		383098 SI
			ST478 62227 77000 82031 82032		6 2 2 1 1	<u> </u>			

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Picklist Print May-29-12 1:10:18 PM Work Order ID: 84919 *84919* Parent Item: D209-669-014 *D209-669-014* Parent Item Name: Skidtube RH **Start Date: 29/05/2012 Required Date:** 16/07/2012 Start Qty: 1.00 Required Qty: 1.00 D3407-041 Manufactured No 110 27.0000 Each 86672 *D3407-041* ** Location Loc Qty Loc Code ST463 27 82067 6 82068 19 82108 2 D3456-1 Manufactured No 110 Each 156.0000 ** Washer Location Loc Qty Loc Code FG 25701 7

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D3417-5 Washer

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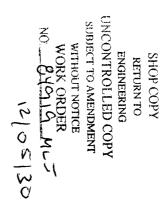
DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D209-669 REV. B

INSTRUCTIONS:

- 1) FOR D209-669-011/-012/-013/-014 SKID TUBES @ CHANGE 003 AND SUBSEQUENT, MODIFY THE FOLLOWING:
 - a) REPLACE THE D2968-041 TOW RING WITH THE D3407-041 TOW RING ASSEMBLY.
 - b) REPLACE THE D2736-1 AND D2736-3 GHW LUGS WITH THE D3405-041 AND D3405-043 LUG ASSEMBLIES.
 - c) AMEND THE PARTS LIST IN SECTION 5.0 OF INSTALLATION INSTRUCTIONS IIN-D209-669 REV. B AS SHOWN ON PAGE 2 OF THIS DSI.

NOTE: ALL INSTALLATION FASTENERS FOR THE ABOVE CHANGES HAVE BEEN UPDATED. SEE THE AMENDED PARTS LIST ON PAGE 2 FOR DETAILS.



Α	NEW IS	SSUE	AJS	JS 09.02.24					
REV.				DESCRIPTION	BY	DATE			
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MFG. APPR. N/An		/ / 20	DSI 9450		SHEET1 OF 3				
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DE APPR.				SKIDTUBE INSTALLATIONS		NTS			
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5.0 PARTS LIST

ITEM	QTY -011	QTY -012	QTY -013	QTY -014	QTY -041	QTY -043	PART NUMBER	DESCRIPTION
	х						D209-669-011	SKIDTUBE INSTALLATION, LH (AH-1W/J)
		х					D209-669-012	SKIDTUBE INSTALLATION, RH (AH-1W/J)
			x				D209-669-013	SKIDTUBE INSTALLATION, LH (AH-1P/F/S)
				х			D209-669-014	SKIDTUBE INSTALLATION, RH (AH-1P/F/S)
	1	1			Х		D209-669-041	REPLACEMENT SKIDTUBE (AH-1W/J)
			1	1		X	D209-669-043	REPLACEMENT SKIDTUBE (AH-1P/F/S)
							1	

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	T	T	1	T		
50	4	4	1	1	D3405-041	LUG ASSEMBLY
51	8	8	4	4	AN4C47A	BOLT
52	16	16	8	8	D2570	BUSHING
53	8	8	4	4	MS21043-4	NUT
54			1	1	D3405-043	LUG ASSEMBLY
60	1	1	1	1	D3407-041	TOW RING ASSEMBLY
61	1	1	1	1	D3456-1	WASHER
62	1	1	1	1	MS21043-4	NUT
63	2	2	2	2	D3417-5	WASHER

WAS:

		Ĭ		T	T	
50	4	4	1	1	D2736-1	GHW LUG
51	8	8	4	4	AN4-46A	BOLT
52	16	16	8	8	D2570	BUSHING
53	8	8	4	4	MS21042L4	NUT (OR MS21042-4)
54			1	1	D2736-3	GHW LUG
60	1	1	1	1	D2968-041	TOW RING
61	1	1	1	1	AN970-4	WASHER
62	1	1	1	1	MS21042L4	NUT (OR MS21042-4)

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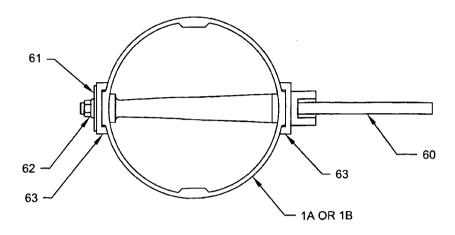
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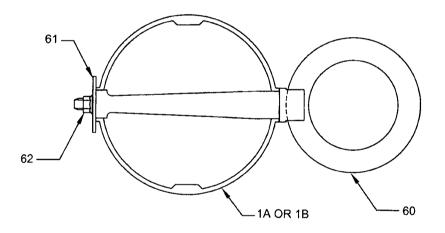
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INSTALL TOW RING ASSEMBLY AS SHOWN BELOW (REFER TO SECTION F-F OF IIN-D209-669 REV. B.

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NO PICTORIAL CHANGE REQUIRED FOR GROUND HANDLING WHEEL LUG CHANGES.

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